INTERNATIONAL STANDARD

ISO/IEC 3532-1

First edition 2023-06

Information technology — Medical image-based modelling for 3D printing —

Part 1: **General requirements**

Technologies de l'information — Modélisation médicale à base d'images pour l'impression 3D —

Partie 1: Exigences générales





COPYRIGHT PROTECTED DOCUMENT

© ISO/IEC 2023

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Co	Page					
Fore	eword		iv			
Intr	v					
1	Scor	pe	1			
2	Nor	Normative references				
3	Teri 3.1 3.2	ms, definitions and abbreviated terms Terms and definitions Abbreviated terms				
4	Ove : 4.1	Process flow	5 5			
5	Gen	eral requirements	6			
6	Req 6.1 6.2 6.3 6.4 6.5 6.6	Medical image data flow Medical image acquisition/computed tomography scan Segmentation 3D reconstruction and visualization Calibration and validation of 2D and 3D conversion File format				
Ann	ex A (ir	nformative) Reporting	14			
Bibl	iograp)hy	15			

Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives or www.iso.org/directives<

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see <u>www.iso.org/patents</u>) or the IEC list of patent declarations received (see <u>https://patents.iec.ch</u>).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html. In the IEC, see www.iso.org/iso/foreword.html. In the IEC, see www.iso.org/iso/foreword.html.

This document was prepared by Joint Technical Committee ISO/IEC JTC 1, *Information technology*.

A list of all parts in the ISO/IEC 3532 series can be found on the ISO and IEC websites.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html and www.iso.org/members.html</a

Introduction

This document was developed in response to the need for customization of 3D scanning and 3D printing technology within the medical industry, which can be achieved by taking full advantage of information and communication technology (ICT).

This document addresses the overview of medical image processing and requirements for image-based modelling. 3D printing technology has caused a revolution in health care delivery. New classes of medical devices embody the true meaning of personalized medicine. Medical device designers and practitioners are able to practically and efficiently create devices that were very difficult or impossible to create before. In addition to using 3D printing technology to create standard medical devices with features like intricate lattice structures, clinicians and engineers work in conjunction to produce what are known as patient-specific devices or patient-matched devices. These are medical devices designed to fit a specific patient's anatomy, typically using medical imaging from that patient. Anatomically matched devices have very complex geometrical contours and shapes. Several challenges exist in the design process between the input data and the final device design. Most of these steps definitely depend on software-based management of medical images.

Overall, the world revenue from 3D printing technology in the healthcare industry is expected to grow exponentially, yet very few guides exist for 3D printing for medical practice. Medical images from the human body are different from solid objects due to the non-geometric nature of the human body. To perform 3D printing for medical practice, an accurate and consistent approach for image processing and data creation from medical images is needed. Standardization for 3D printing processes in medicine is urgently required for education, diagnosis, neurosurgical treatment, developing simulation models, medical equipment (including surgical guides) and surgical implantable devices in the clinical fields. Regulatory bodies from several countries (US, Republic of Korea, etc.) have already published their own guidelines for approval. However, those guidelines are not specifically designed for 3D printing technology.

Applications of 3D printing in medicine are thriving, and include surgical simulation models, surgical guides, educational models, surgical implants, etc. Those which are manufactured by 3D printing technology require patient- and/or procedure-specific data (e.g. planned surgical technique and others) and medical image data acquisition processing. Most of the processing of medical images for 3D printing medical devices is software-based. In order to accurately and consistently visualize human body anatomy, appropriate software-based modelling for 3D printing is needed. This document provides requirements for software-based medical image processing for the purpose of producing 3D models for 3D printing. Valuable information related to optimized medical image data for additive manufacturing can be found in ISO/ASTM TR 52916.

Information technology — Medical image-based modelling for 3D printing —

Part 1:

General requirements

1 Scope

This document specifies the requirements for medical image-based modelling for 3D printing for medical applications. It concerns accurate 3D data modelling in the medical field using medical image data generated from computed tomography (CT) devices. It also specifies the principal considerations for the general procedures of medical image-based modelling. It excludes soft tissue modelling from magnetic resonance image (MRI).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/IEC 2382, Information technology — Vocabulary

ISO/ASTM 52900, Additive manufacturing — General principles — Fundamentals and Vocabulary